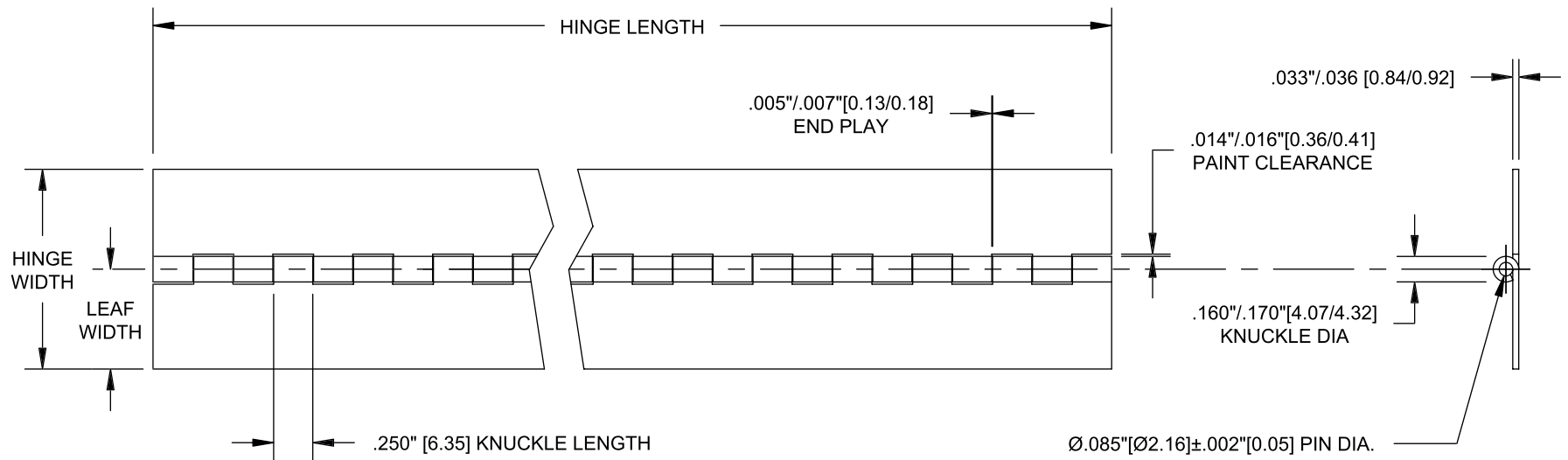


HINGE DRAWN BARREL UP



NOTES:

- 1) S&S Hinge series # 400, 4000, 500, 5000
- 2) Gauge/thickness - .033"/.036" [0.84 mm/0.92 mm].
- 3) Knuckle length - 1/4"/.250"/6.35 mm.
- 4) Pin diameter - .085"/2.16 mm.
- 5) Hinge rotates 270°.
- 6) See chart to the right for standard open widths.
- 7) Standard metals: steel, stainless. Aluminum available by special order.
- 8) Inside stop hinge available by special order - 4000 series.
- 9) "Edg-Guide" welding alignment feature available by special order - 500 series.
- 10) Inside stop hinge with "Egd-Guide" available by special order - 5000 series.

SERIES #:	HINGE WIDTH
399P	0.75" [19.05]
400P	1.06" [26.99]
404P	1.25" [31.75]
405P	1.50" [38.10]
408P	2.00" [50.80]

DIMENSIONS IN:			
INCHES <input checked="" type="checkbox"/>		MILLIMETERS <input checked="" type="checkbox"/>	
S&S HINGE CO.			
STANDARD TOLERANCES			
DEC	INCH	MM	THIRD ANGLE
XX	± .030	± 0.750	
.XXX	± .015	± 0.380	
HOLE DIA	± .005	± 0.127	
ANGLE	± 3°		

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CUSTOMER:

REV	DATE	DESCRIPTION

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C O M P A N Y
Continuous Hinge, Quality and Service Worldwide | Est. 1932

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BLOOMINGDALE, IL. 60108
TEL: (630) 582-9500 * 1-800-332-1227
FAX: (630) 582-8844

DRAWN BY: JOHNNY NGUYEN

DATE:	SCALE: N-T-S
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PART No: 400 series, 4000 series
500 series, 5000 series